

3 Sample Firing Schedules for Glass

TACK FUSE			
Segment	Ramp (°F per hour)	Temperature (°F)	Hold (minutes)
1	250°	1050°	30
2	250°	1250°	20
3	300°	1350°	10
4	Full (9999)	900° (COE 90) 950° (COE 96)	60
5	200°	800°	10
6	300°	100°	0

MEDIUM FUSE			
Segment	Ramp (°F per hour)	Temperature (°F)	Hold (minutes)
1	250°	1050°	30
2	250°	1250°	20
3	300°	1400°	5
4	Full (9999)	900° (COE 90) 950° (COE 96)	60
5	200°	800°	10
6	300°	100°	0

FULL FUSE			
Segment	Ramp (°F per hour)	Temperature (°F)	Hold (minutes)
1	250°	1050°	30
2	250°	1250°	20
3	300°	1460°	10
4	Full (9999)	900° (COE 90) 950° (COE 96)	60
5	200°	800°	10
6	300°	100°	0